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REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APPROVED	EPCN NO.
	A	ASSEMBLY MODEL CREATED	9/19/2017	KWK	

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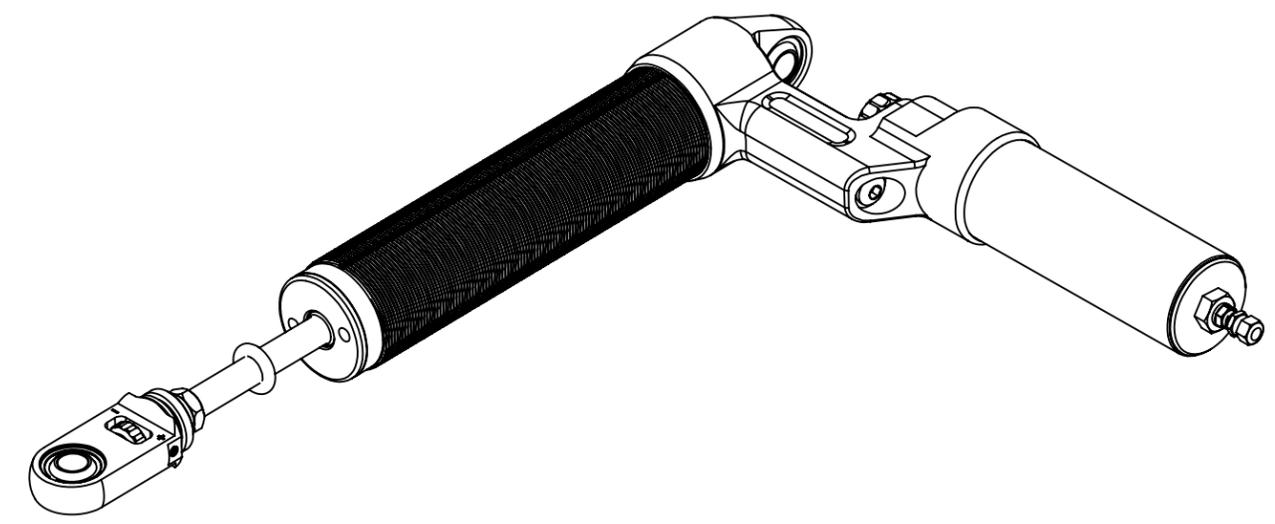
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ITEM NO.	PART NUMBER	PART DESCRIPTION	QTY.
1	310 30346-70	NEEDLE, CANISTER BASE VALVE	1
2	310 30366-408F-10	PIGGY BACK FRONT CAP ASSEMBLY	1
3	310 3041X	PRESSURE TUBE - ADJUSTABLE	1
4	310 31012-50	CANISTER TUBE ASSEMBLY, BLADDER	1
5	310 90TW070020	90000 SERIES TORQUE WASHER, Ø.700"	4
6	310 30214	PISTON BAND	1
7	310 30215	PISTON O-RING	1
8	310 30218	TRAVEL INDICATOR	1
9	310 30300	ROD GUIDE, STANDARD ASSEMBLY	1
10	310 30377	1/2-20 X 11/16 HEX JAM NUT, ADJUSTABLE	1
11	310 44064	O-RING, NEEDLE	1
12	310 48035	INTERNAL SNAP RING	1
13	310 48052	NUT, PISTON	1
14	310 48054-XXX	INTEGRAL POST, POPPET HOUSING - .170	1
15	310 48055	WASHER - ADJUSTER POPPET HOUSING	1
16	310 48066	INTEGRAL POST, POPPET	1
17	310 48067	INTEGRAL POST POPPET SPRING	1
18		PISTON OF CHOICE	1
19	310 4838X	INTEGRAL POST, PISTON ROD W/ RING	1
20	310 48396	TRAVEL LIMITER, 1.42" X .502"	1
21	310 48396-1	TRAVEL LIMITER - DISC, INTEGRAL POST	1
22	310 60031	ADJUSTER KNOB, IDA	1
23	310 9003X	STD ROD END, INTEGRAL SHAFT ASSEMBLY	1
24	310 9036X-09	INTEGRAL ADJUSTER SHAFT - 9° NEEDLE	1
25		90MVD COMPRESSION STACK	1
26		90MVD REBOUND STACK	1



WEIGHT (lbs)	3.636	PART DESCRIPTION			
S.A. (in <sup>2</sup> )	524.641	FRONT PIGGY BACK SHOCK			
BREAK EDGES .010 +/- 0.005" X 45°, FILLET RADII 0.010" +/- 0.005" TOLERANCES (UOS): .XX +/- .01", .XXX +/- .003", ANG +/- 0.5°		MATERIAL			
ALL SURFACE FINISHES TO BE Ra 64 OR BETTER UNLESS OTHERWISE SPECIFIED.		RELATIVE TO COMPONENTS			
THIS DRAWING, INFORMATION, AND TECHNICAL DATA CONTAINED WITHIN ARE THE EXCLUSIVE PROPERTY OF INTEGRA SHOCKS AND SHALL BE RETURNED UPON REQUEST. THIS DRAWING IS NOT TO BE REPRODUCED IN WHOLE OR IN PART, NOR SHALL ANY INFORMATION OR TECHNICAL DATA BE SUPPLIED, IN ANY FORM, TO ANYONE ELSE WITHOUT THE EXPRESS WRITTEN CONSENT OF INTEGRA SHOCKS.		DWG. NO	DRAWN BY	APPROVAL	
		310 4847X	EKM	KWK	
SIZE	SCALE	SHEET		REV	
B	1:3	1 OF 2		A	

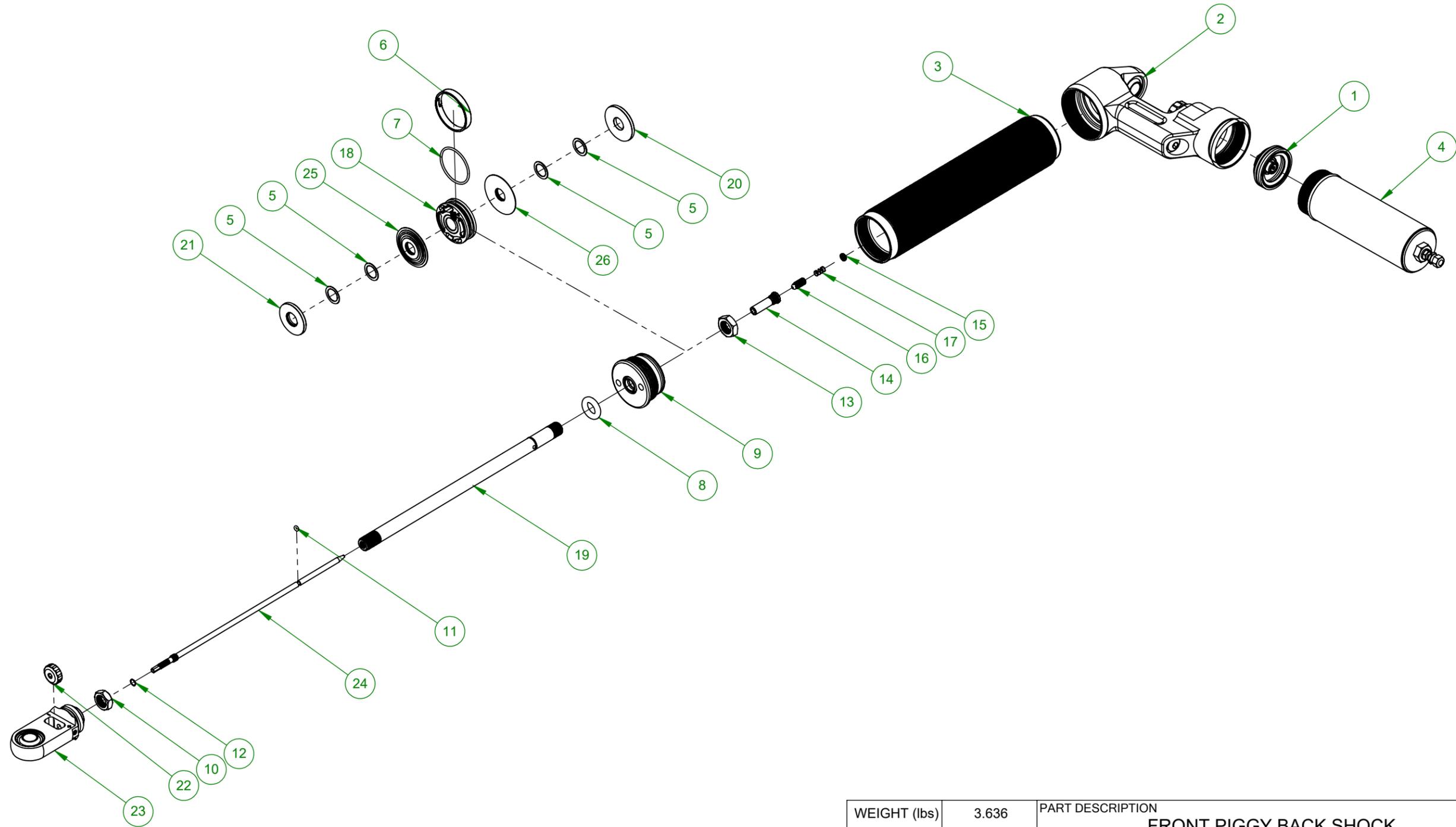
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WEIGHT (lbs)	3.636
S.A. (in <sup>2</sup> )	524.641

PART DESCRIPTION  
**FRONT PIGGY BACK SHOCK**

MATERIAL  
**RELATIVE TO COMPONENTS**

BREAK EDGES .010 +/- 0.005" X 45°, FILLET RADII 0.010" +/- 0.005"  
TOLERANCES (UOS): .XX +/- .01", .XXX +/- .003", ANG +/- 0.5°

ALL SURFACE FINISHES TO BE Ra 64 OR BETTER UNLESS OTHERWISE SPECIFIED.

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DWG. NO	310 4847X	DRAWN BY	EKM	APPROVAL	KWK
SIZE	B	SCALE	1:4	SHEET	2 OF 2
				REV	A