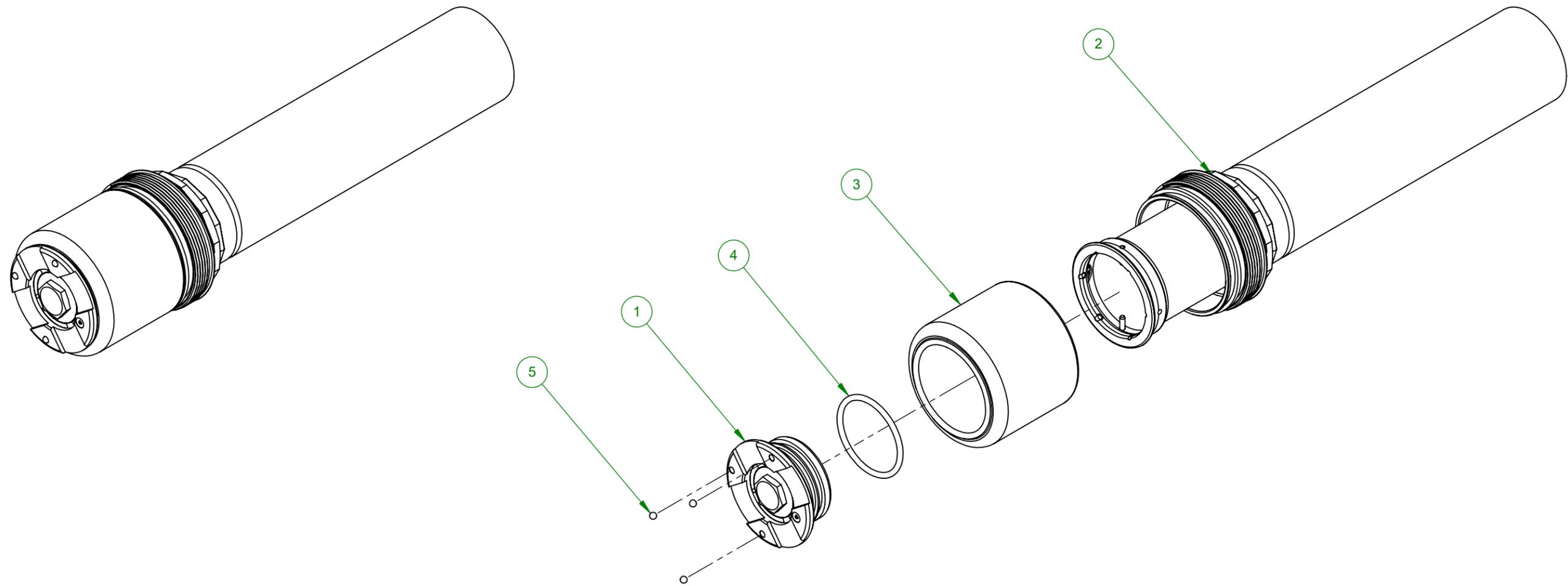




REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APPROVED	EPCN NO.
	A	ASSEMBLY CREATED	4/8/2019	KWK	



ITEM NO.	PART NUMBER	PART DESCRIPTION	QTY.
1	310 60033-50	BASE VALVE ASSEMBLY	1
2	310 3044X-50	STEEL IDA TUBE ASSEMBLY	1
3	310 60080	BLADDER - IDA	1
4	310 30211	ROD GUIDE PRIMARY O-RING	1
5	310 30380	.125 DETENT BALL	3

WEIGHT (lbs)	2.280	PART DESCRIPTION			
S.A. (in ²)	238.027	BLADDER BASE ASSEMBLY			
BREAK EDGES .010 +/- 0.005" X 45°, FILLET RADII 0.010" +/- 0.005" TOLERANCES (UOS): .XX +/- .01", .XXX +/- .003", ANG +/- 0.5°		MATERIAL			
ALL SURFACE FINISHES TO BE Ra 64 OR BETTER UNLESS OTHERWISE SPECIFIED.		RELATIVE TO COMPONENTS			
THIS DRAWING, INFORMATION, AND TECHNICAL DATA CONTAINED WITHIN ARE THE EXCLUSIVE PROPERTY OF INTEGRA SHOCKS AND SHALL BE RETURNED UPON REQUEST. THIS DRAWING IS NOT TO BE REPRODUCED IN WHOLE OR IN PART, NOR SHALL ANY INFORMATION OR TECHNICAL DATA BE SUPPLIED, IN ANY FORM, TO ANYONE ELSE WITHOUT THE EXPRESS WRITTEN CONSENT OF INTEGRA SHOCKS.		DWG. NO	DRAWN BY	APPROVAL	
		310 60080-XXS	EKM	KWK	
SIZE	SCALE	SHEET		REV	
B	1:2	1 OF 1		A	

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