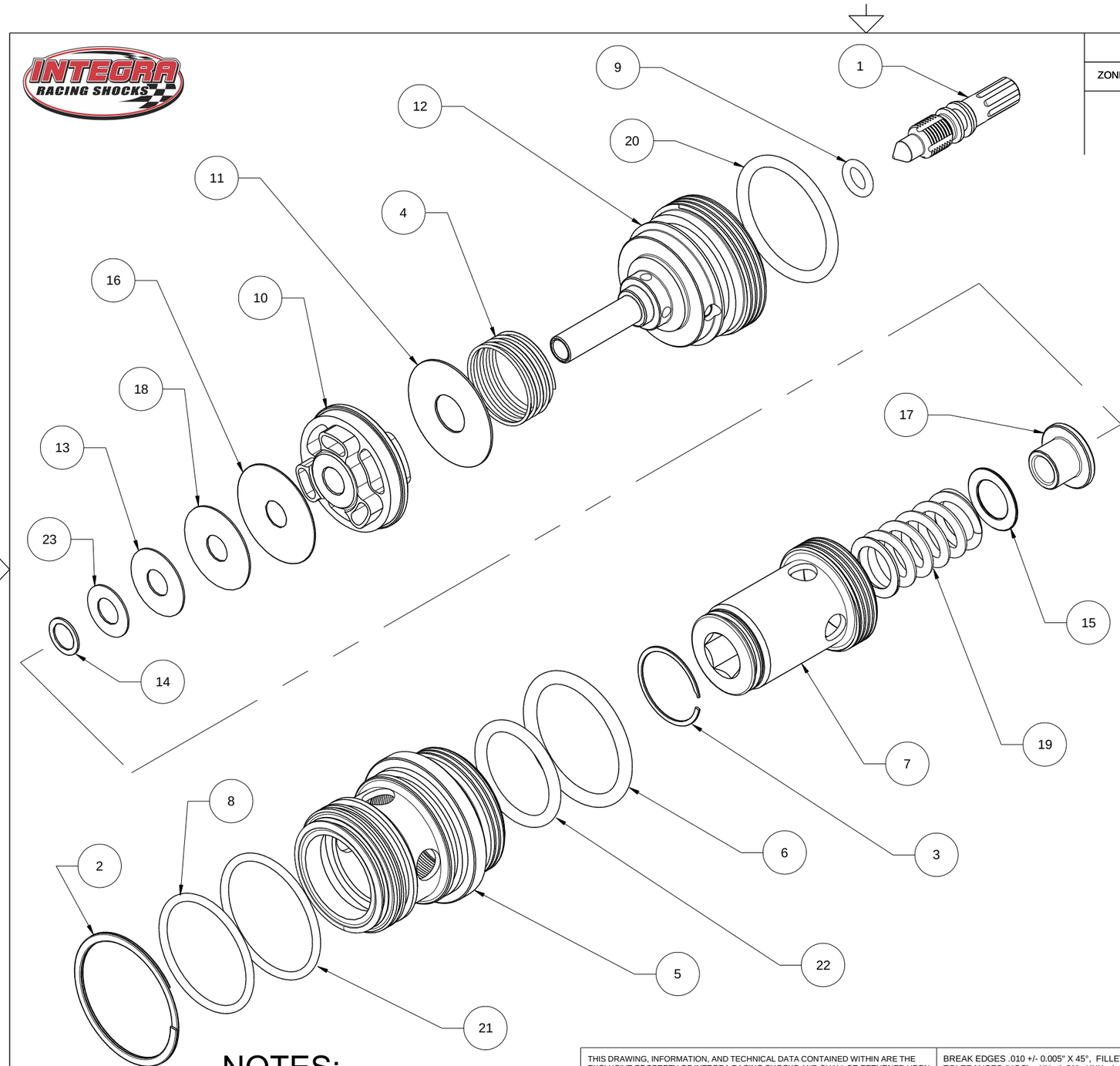

NOTES:

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
	A	RELEASED FOR PROTOTYPE	22-OCT-2013	

Item No.	Qty	Part Number	Part Name
1	1	310 70017	NEEDLE, LOW SPEED ADJ
2	1	310 70044-1	RET RING, BRIDGE 4-WAY
3	1	310 70020-1	RET RING, HIGH SPEED STOP
4	1	310 70026	CHECK SPRING, CARTRIDGE
5	1	310 70044	STUD BANJO
6	1	310 70044-3	O-RING, PORT SEAL
7	1	310 70020	ADJUSTER, HIGH SPEED 4-WAY
8	1	310 70044-2	O-RING, BANJO #2
9	1	310 OR-008-BV75	O-RING, NEEDLE
10	1	310 70010	PISTON, LINEAR
11	1	310 70027	CHECK DISC, PISTON
12	1	310 70021	POST, CARTRIDGE
13	1	310 70MVD640XXX	DISC, .640" O.D. X .250" I.D.
14	1	310 70TW350XXX	DISC, .350" O.D. TORQUE WASHER
15	1	310 43MVD630XX	DISC, SPRING PRELOAD
16	1	310 70MVD940XXX	DISC, .940" O.D. X .250" I.D.
17	1	310 70013	GUIDE, PISTON SPRING
18	1	310 70MVD790XXX	DISC, .790" O.D. X .250" I.D.
19	1	310 70014-X	SPRING, VALVE
20	1	310 70021-2	O-RING, POST
21	1	310 46023	O-RING, BANJO #1
22	1	310 70044-4	O-RING, BANJO I.D.
23	1	310MVD490XXX	DISC, .490" O.D. X .250" I.D.

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BREAK EDGES .010 +/- 0.005" X 45°, FILLET RADII 0.010" +/-0.005"
TOLERANCES (UOS): .XX +/-.01", .XXX +/-.003", ANG +/-0.5°

ALL SURFACE FINISHES TO BE Ra 64 OR BETTER UNLESS OTHERWISE SPECIFIED.

PART DESCRIPTION: VALVE ASSEMBLY

MATERIAL:

DRAWN BY: MLZ

APPROVAL:

SIZE	FSCM NO.	DWG NO.	REV
B		310 70021-50	A

SCALE	QUANTITY	SHEET
1" = 2"		1 OF 1