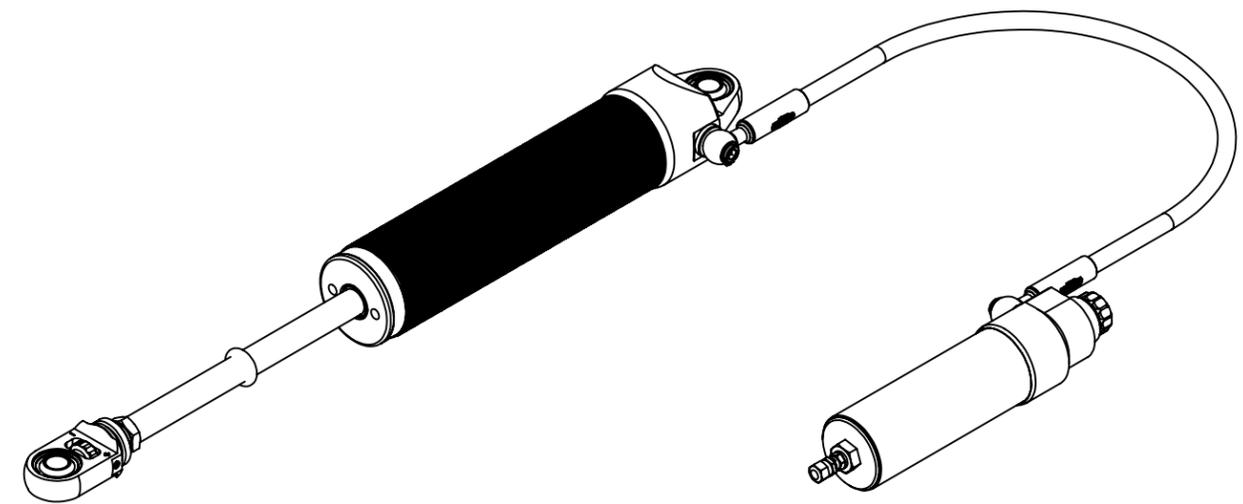




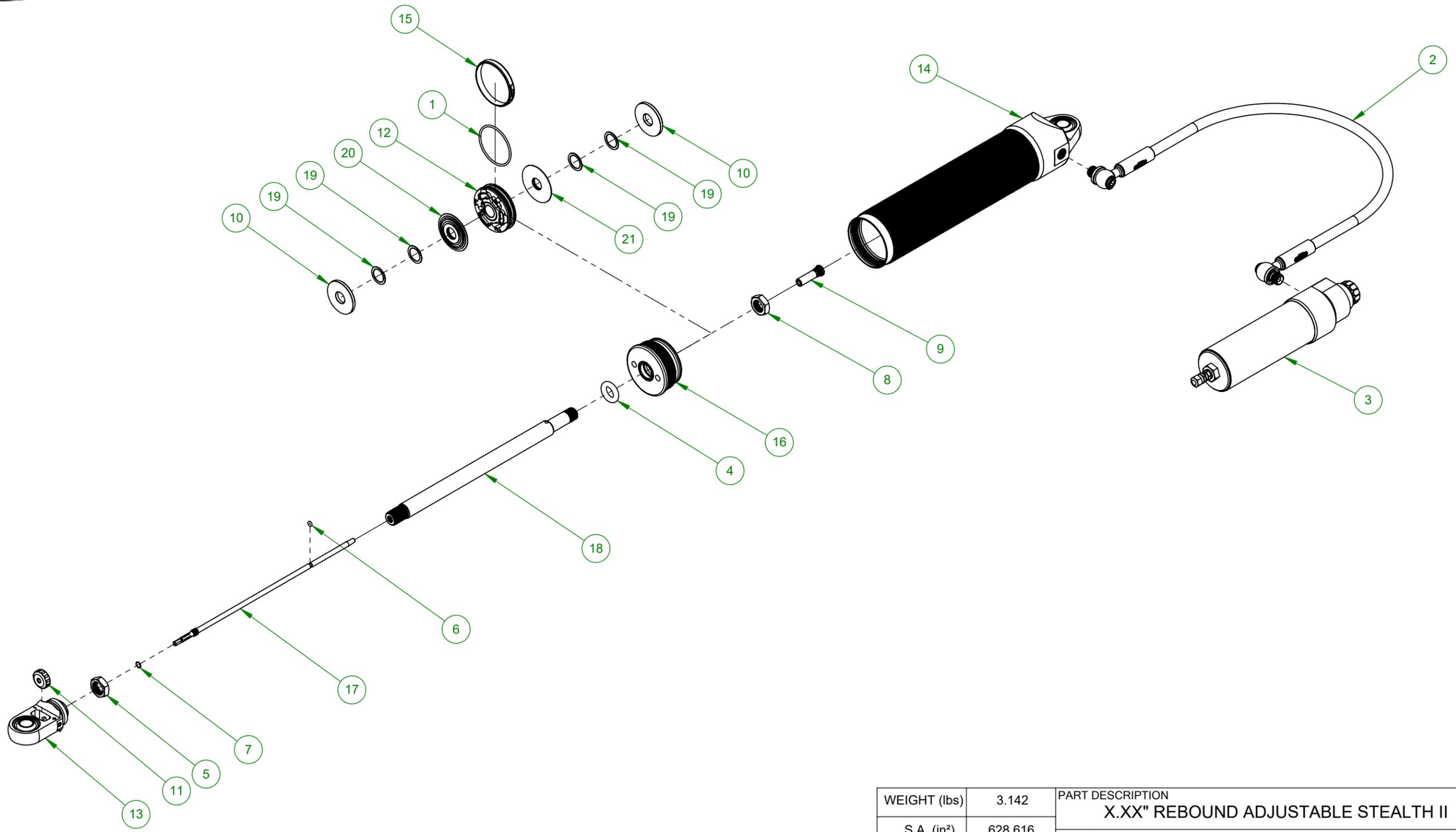
REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APPROVED	EPCN NO.
	A	ASSEMBLY CREATED	3/29/2019	KWK	



ITEM NO.	PART NUMBER	PART DESCRIPTION	QTY.
1	310 30210	ROD GUIDE SECONDARY O-RING	1
2	310 30382-20S	CANISTER HOSE ASSEMBLY	1
3	310 31012-10	NEEDLE CAN ASSEMBLY, NO HOSE, BLADDER	1
4	310 30218	TRAVEL INDICATOR	1
5	310 32077	JAM NUT, .62" PISTON ROD	1
6	310 44064	O-RING, NEEDLE	1
7	310 48035	INTERNAL SNAP RING	1
8	310 48052	NUT, PISTON	1
9	310 48054-170-R	INTEGRAL, POPPET, REBOUND ADJUSTABLE - .170	1
10	310 48396	TRAVEL LIMITER, 1.42" X .502"	2
11	310 60031	ADJUSTER KNOB, IDA	1
12	310 900XX	PISTON - STEALTH 2	1
13	310 90031	STD ROD END, INTEGRAL SHAFT ASSEMBLY	1
14	310 9007X-10	STEALTH 2 PRESSURE TUBE ASSEMBLY	1
15	310 90214	PISTON BAND, 1.938 BORE	1
16	310 90287	ROD GUIDE, FLOATER - .62, 1.938	1
17	310 9036X-02	INTEGRAL ADJUSTER SHAFT - 2° NEEDLE	1
18	310 90387	ADJUSTABLE PISTON ROD, 1.938 BORE	1
19	310 90TW075020	90000 SERIES TORQUE WASHER, Ø.XXX"	4
20		90MVD COMPRESSION STACK	1
21		90MVD REBOUND STACK	1

WEIGHT (lbs)	3.142	PART DESCRIPTION			
S.A. (in ²)	628.616	X.XX" REBOUND ADJUSTABLE STEALTH II			
		MATERIAL			
		RELATIVE TO COMPONENTS			
		DWG. NO	DRAWN BY	APPROVAL	
		310 906XX	GJH	KWK	
SIZE	SCALE	SHEET		REV	
B	1:4	1 OF 2		A	

BREAK EDGES .010 +/- 0.005" X 45°, FILLET RADII 0.010" +/- 0.005"
 TOLERANCES (UOS): .XX +/- .01", .XXX +/- .003", ANG +/- 0.5°
 ALL SURFACE FINISHES TO BE Ra 64 OR BETTER UNLESS OTHERWISE SPECIFIED.
 THIS DRAWING, INFORMATION, AND TECHNICAL DATA CONTAINED WITHIN ARE THE EXCLUSIVE PROPERTY OF INTEGRA SHOCKS AND SHALL BE RETURNED UPON REQUEST. THIS DRAWING IS NOT TO BE REPRODUCED IN WHOLE OR IN PART, NOR SHALL ANY INFORMATION OR TECHNICAL DATA BE SUPPLIED, IN ANY FORM, TO ANYONE ELSE WITHOUT THE EXPRESS WRITTEN CONSENT OF INTEGRA SHOCKS.



WEIGHT (lbs)		3.142		PART DESCRIPTION	
S.A. (in ²)		628.616		X.XX" REBOUND ADJUSTABLE STEALTH II	
BREAK EDGES .010 +/- 0.005" X 45°, FILLET RADII 0.010" +/- 0.005" TOLERANCES (UOS): .XX +/- .01", .XXX +/- .003", ANG +/- 0.5°				MATERIAL	
ALL SURFACE FINISHES TO BE Ra 64 OR BETTER UNLESS OTHERWISE SPECIFIED.				RELATIVE TO COMPONENTS	
DWG. NO		DRAWN BY		APPROVAL	
310 906XX		GJH		KWK	
SIZE	SCALE	SHEET		REV	
B	1:4	2 OF 2		A	

5

4

3

2

1

E

E

D

D

C

C

B

B

A

A

5

4

3

2

1